

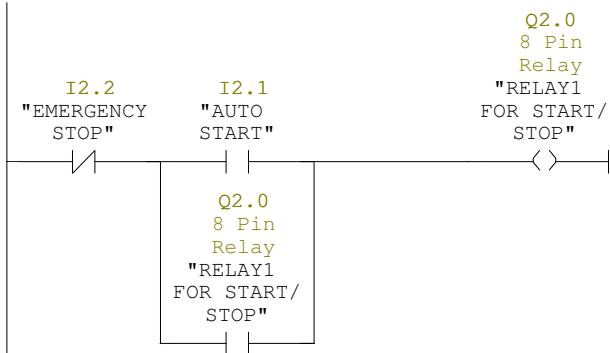
**OB1 - <offline>**

Name: Family:  
 Author: Version: 0.1  
 Block version: 2  
 Time stamp Code: 05/05/2015 11:22:32 AM  
 Interface: 02/15/1996 04:51:12 PM  
 Lengths (block/logic/data): 00250 00134 00022

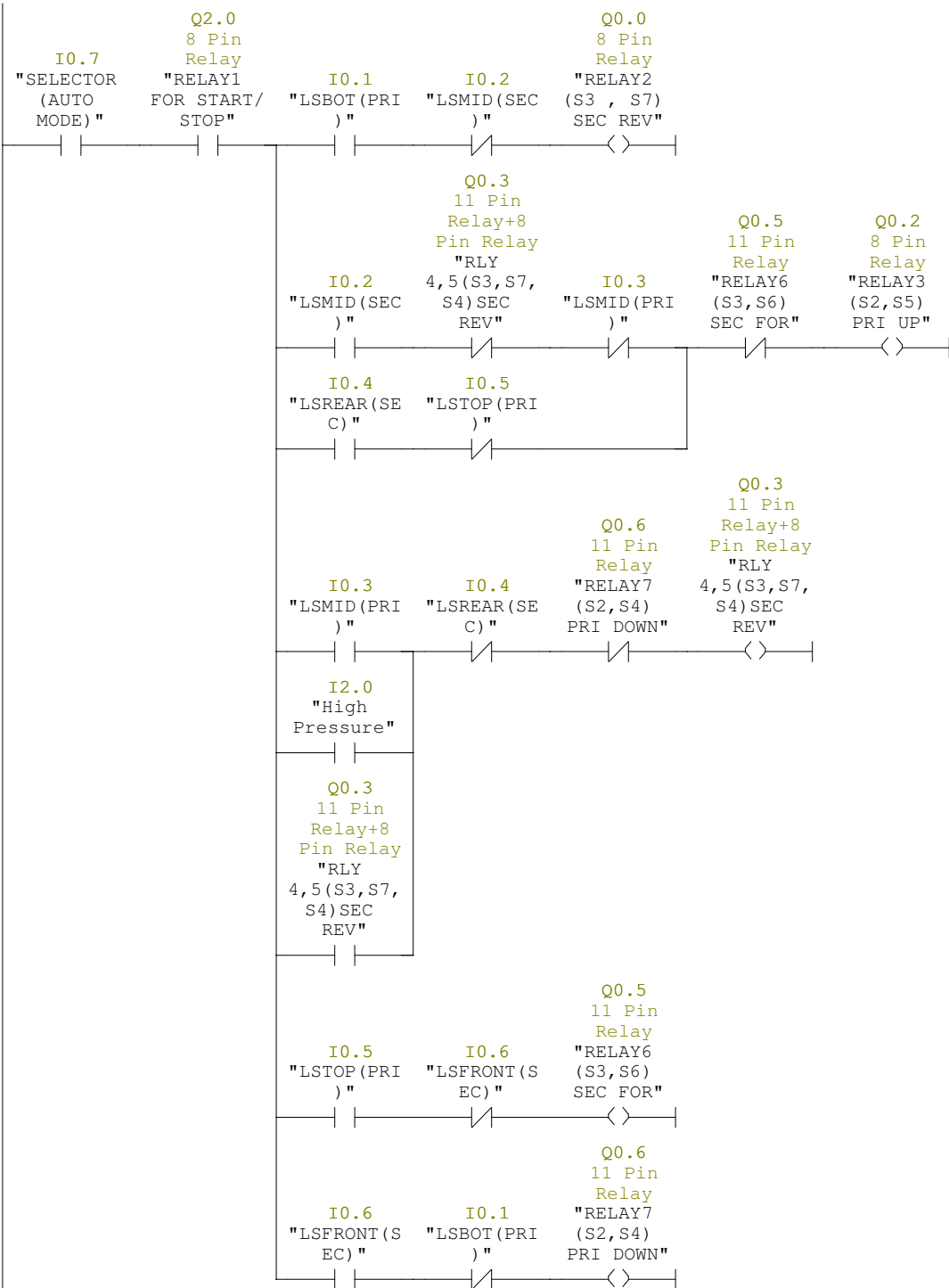
Name	Data Type	Address	Comment
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Block: OB1 "Main Program Sweep (Cycle)"

Network: 1 3 Pin Relay



Network: 2 AUTO MODE



Network: 3      MANUAL MODE

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Due to lack of NO/NC contacts in LS limit is not provided in Manual Mode. Interlocking between PB may be provided but not necessary.

